



POWERING POTENTIAL

## TAUTRONIC™

### High Performance Controller AC-X1-I with Isolated Logic

#### Controller for AC Induction & Synchronous Motors

SME inverters provide advanced control of AC induction and Synchronous motors for traction or pump functions of any electrical vehicle working with speed or torque control algorithms.

#### Mobile Machine Management

Tautronic™ is an integrated controller which can manage multi-function and fully configurable I/O pins for any I/O functions like digital & analogue inputs and outputs, capable of driving fans, relays' and hydraulic valves' coils, contactors, negative brakes and many others inductive/resistive loads.

#### Vehicle Application Development

Users develop AC-X1 applications with the TAU™ System:

All features are offered as standard ("one fits all" philosophy). Virtually everything can be changed with one click in an intuitive graphical tuning environment called SmartView™. The clone file technology allows uploads, downloads and modifications of your configuration. With TAU™ system, a first run for a wired vehicle can be made in minutes (not days).

#### SME S.p.A.

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AC-X1-I

#### Features

- AC, PM, SR & SRIPM motor control features:
  - Indirect Field Oriented Control (IFOC) with unsurpassed dynamic and performance in full speed range by decoupling and regulating flux and torque vectors of stator current components
  - advanced Space Vector Modulation (SVM) technique for high system efficiency reducing motor harmonics and losses
  - accurate Rotor Flux Model and Fully Developed Field Weakening technique for high motor efficiency and dynamic across full speed range
  - motor model fully compatible with IEEE Standard in order to get the parameters of motor's equivalent circuit from no-load and blocked rotor tests; it can work with all AC motors of all manufactures
  - quick and easy selection between Torque Control and Speed Control
  - auto setup of PI control parameters based on actual motor characteristic permits the safe and immediate tuning of motor's behavior
- Fully configurable through supplied GUI TAU™ called "SmartView™", which reduces abruptly the time to market start-up of the system
- Flexible configuration of I/O in order to couple them to any provided functions
- Standard and same firmware for all inverter series (easily extendable to future models)
- Robust, safe and self-diagnostic (both for hardware and software fault conditions)
- Isolated CAN Open and serial interfaces
- Powerful logging of all sensible working variables
- The very good ratio between size and supplied performance of current/power makes this inverter really suitable for applications where size and weight are particularly important.
- Fulfills automotive EMC standard ECE R10-05, Annex 7-8-9-10
- Logic supply isolated from power supply, 12/24 VDC, with
  - Protection Load Dump Test 5A
  - Integrated Pre-charge circuit



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# TAUTRONIC™ AC-X1-I

## Technical Data

### Power Section

Type:	AC-X1-I				
Nom. voltage [Vdc]	80 - 100				120 - 144
Input voltage range [Vdc]	45...133				73...184
Cont. current [Arms]	125	187	250	375	250
Nom. current S2 - 2 min [Arms]	250	375	500	750	500
Boost current 10 sec. [Arms]	350	450	600	850	600
Output voltage [VAC]	3 x 0...53 (@80 VDC) 3 x 0...66 (@100 VDC)				3 x 0...80 (@120 VDC) 3 x 0...93 (@140 VDC)
Logic supply voltage [Vdc]	12 – 24 Nom./ 8 ... 32 Range				
Dimen-sions	W	210 mm [8.27 in]			
	H	160 mm [6.30 in]			
	D	85 mm [3.35 in]			
Power terminals	M8				
Weight	3,5 kg [7.7 lb]				

### Interface

	Number
Digital input	9
Analog input unipolar 0...12V	5
Digital output	2
Analog output unipolar 0...10V	1
PWM output	4
Motor temperature sensor	1
Incremental encoder (Hi-Speed Quad. Encoder)	1*
Hi Speed Sin/Cos Position sensor	1*
Resolver interface	1
5V sensor power supply	1
12V sensor power supply	1
CAN interface (isolated)	1
Serial Interface RS232	1
LIN Bus	1

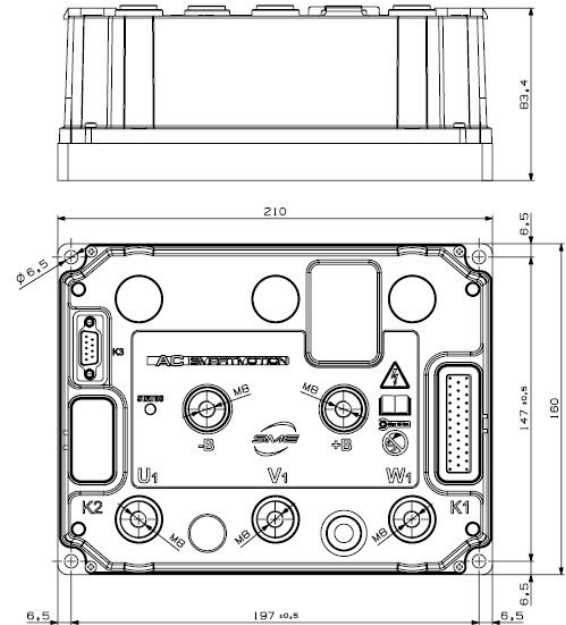
\*Alternatively, use same interface pins

### Product Part Number

AC-X1 80/100V 250 I SWS	Plate-Type Heat Sink*	ACX1S25000I00
AC-X1 80/100V 375 I SWS	Plate-Type Heat Sink*	ACX1S37000I00
AC-X1 80/100V 500A I SWS	Plate-Type Heat Sink*	ACX1S50000I00
AC-X1 80/100V 750A I SWS	Plate-Type Heat Sink*	ACX1S75000I00
AC-X1 120/144V 500A I SWS	Plate-Type Heat Sink*	ACX1T50000000

\*For other heat sink types please contact SME

## Dimensions in millimeters



### Caution:

**Tautronic devices are not field serviceable.  
Opening the device housing will void the warranty.**

### Others

Switching frequency	9 kHz
Efficiency	>95%
Output frequency	0...300 Hz
Ambient temperature range	-40°C ... 55°C [-40°F...131°F]
Maximum heat-sink temp.:	
@ full current	80°C [176°F]
@ linear de-rated current (down to 50%)	80°C [176°F]– 95°C [203°F]
@ 50% current	95°C [203°F]– 100°C [212°F]
Signal line connectors	AMPSEAL 35 pins, Sub-D 9 pins
IP protection	IP65
EMC	EN12895 / ECE R10-05, Annex 7-8-9-10
Safety	EN 1175-1
Vibration IEC 60068-2-6	5g, 10 – 500 Hz, 3 axes
Shock IEC 60068-2-27	+/-30g
Bump IEC 60068-2-29	+/-10g
UL	Designed to meet UL583

### Related Products Part Number

AMPSEAL 35 pin Mating Connector Bag	900KC0000013
Fuse 500A	744EFCNL500
Fuse 700A	744EFCNN700
Thermal Pad AC-X1	768VR454A00

Comprehensive technical information is included in the TAU™ SmartView™  
Further information regarding SME Group and products online at: [www.sme-group.com](http://www.sme-group.com)